

HOHENSTEIN ●

New OEKO-TEX® Regulations 2022



MADE IN GREEN Standard Changes - January 2022

4.3.2 Connection

No more annual supplier reconfirmation
(component requests still to be reconfirmed for label renewal, see 4.3.3.3 + 5.4)

4.3.3 Article Definition

Article number shall be specified

5.3 OEKO-TEX® Quality Assurance

Sentence about control testing included

4.3.3.2 MADE IN GREEN Product ID

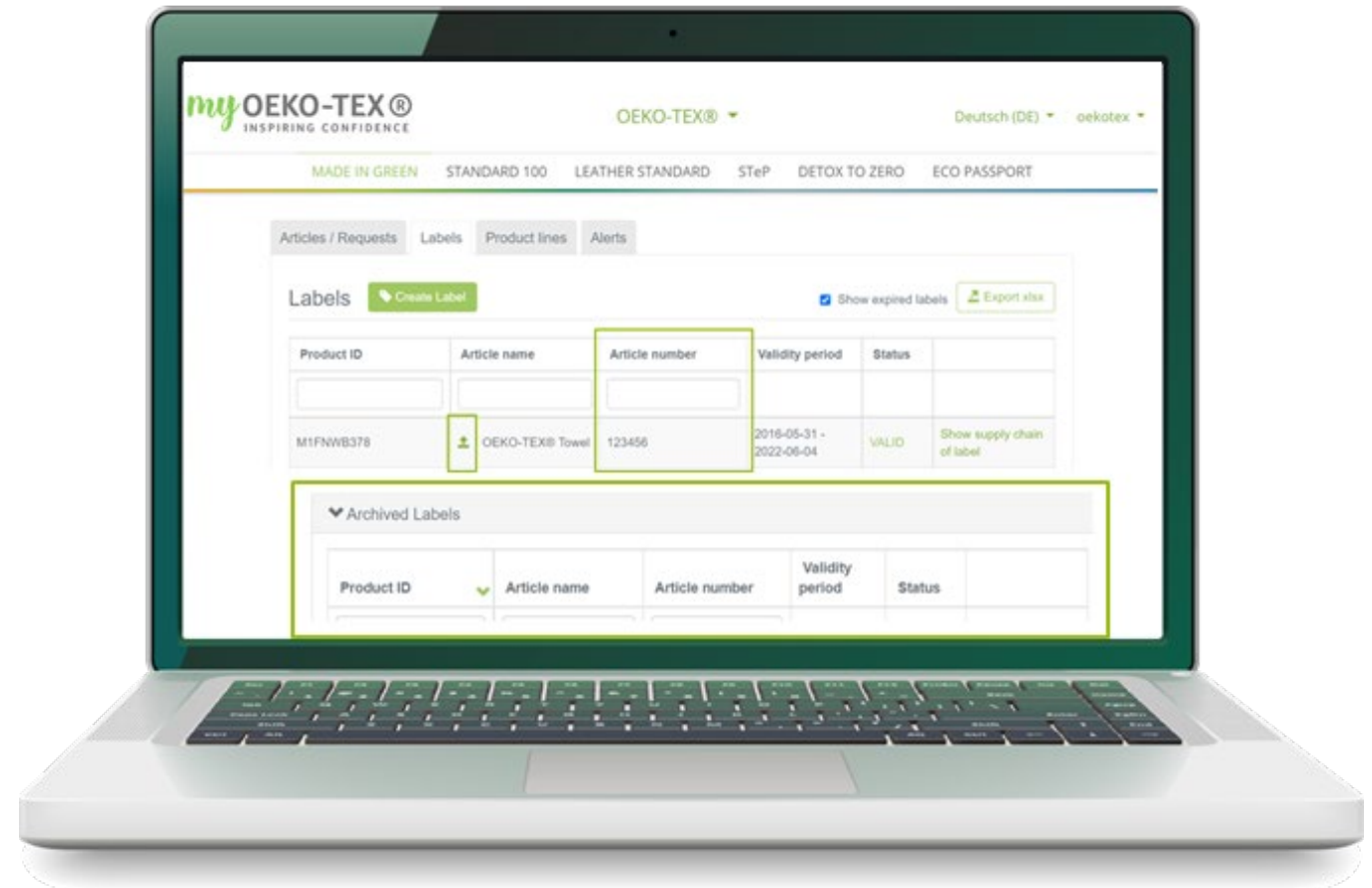
The term “recycled” or “organic” shall only be used in the article name &/or description of a MADE IN GREEN labeled product, if the article is covered in a STANDARD 100 Recycled Materials/Organic Cotton certificate

myOEKO-TEX®

Better Navigation

- Reworked links between articles, labels & component requests
- Article & component numbers specified to facilitate navigation
- Archive function for articles, labels & suppliers
- Tool tips

myOEKO-TEX®
INSPIRING CONFIDENCE





New Substances

STANDARD 100, LEATHER, STeP

Bisphenol B

CAS: 77-40-7

- Limit value 1,000 mg/kg
- Identified to be endocrine disrupting & listed on ECHA SVHC list

Colorants with $\geq 0.1\%$ Michlers Ketone/Base:

- 4,4'- (dimethylamino)-
4''-(methylamino)trityl alcohol

CAS: 561-41-1

- C.I. Solvent Blue 4

CAS: 6786-83-0

- Limit value 1,000 mg/kg
- Michlers ketone/base is carcinogenic & suspected to be mutagenic
- On ECHAs SVHC list



Under Observation ***- Process Preservative Agents*** **STANDARD 100**

2-Octylisothiazol-3(2H)-on (OIT)

CAS: 1478-61-1

4-Chloro-3-methylphenol (CMC/CMK)

CAS: 59-50-7

[(1,3-benzothiazol-2-yl)sulfanyl] methyl thiocyanate

CAS: 21564-17-0

- Classified by ECHA as skin sensitizers
- To harmonize with the LEATHER STANDARD & ECO PASSPORT by OEKO-TEX®



Under Observation - Chemical Residues ***STANDARD 100, LEATHER***

Methylisothiazolinone (MIT)

CAS: 2682-20-4

- Substance is skin sensitizing

Bisphenol F & Bisphenol S

CAS: 620-92-8; 80-09-1

- Likely toxic for reproduction, endocrine disrupting
- ECHA & German authorities evaluating potential regulations

Bisphenol AF

CAS: 1478-61-1

- Alignment with AFIRM
- Classified by ECHA as skin sensitizers
- To harmonize with the LEATHER STANDARD & ECO PASSPORT by OEKO-TEX®



Under Observation ***- Process Preservatives*** ***STANDARD 100, LEATHER***

2-Mercaptobenzothiazol (2-MBT)

CAS: 149-30-4

- Sensitizer



Under Observation - Dyestuffs

STANDARD 100, LEATHER

Disperse Red 60 /

Disperse Blue 60

- Being discussed by Swedish authorities

CAS: 12223-37-9 /

~~17418-58-5; 12217-80-0~~

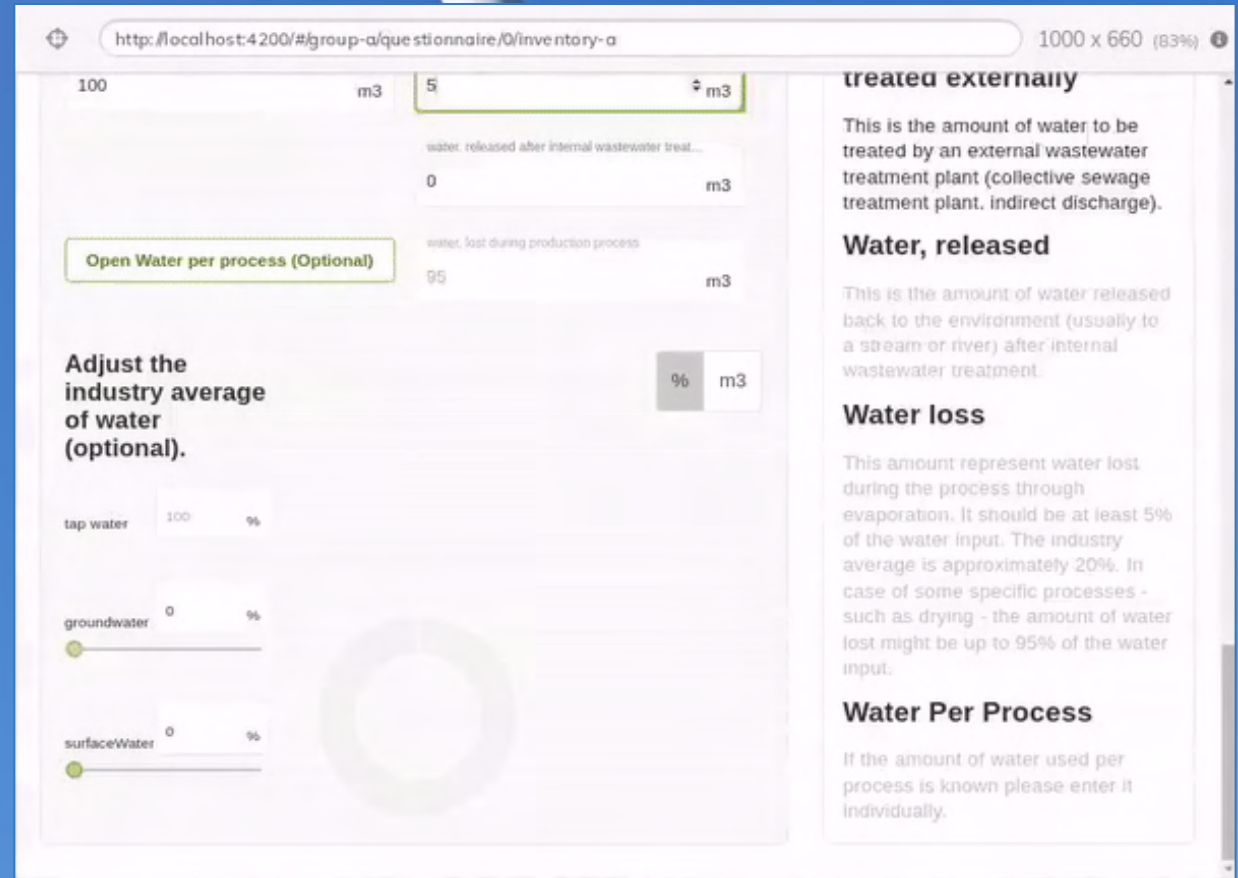
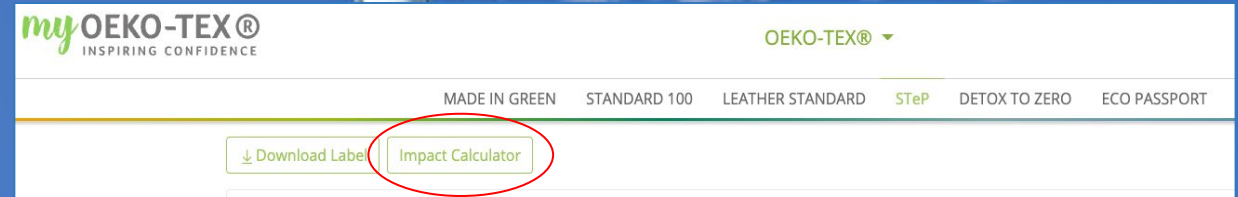
Impact Calculator Carbon & Water Footprint

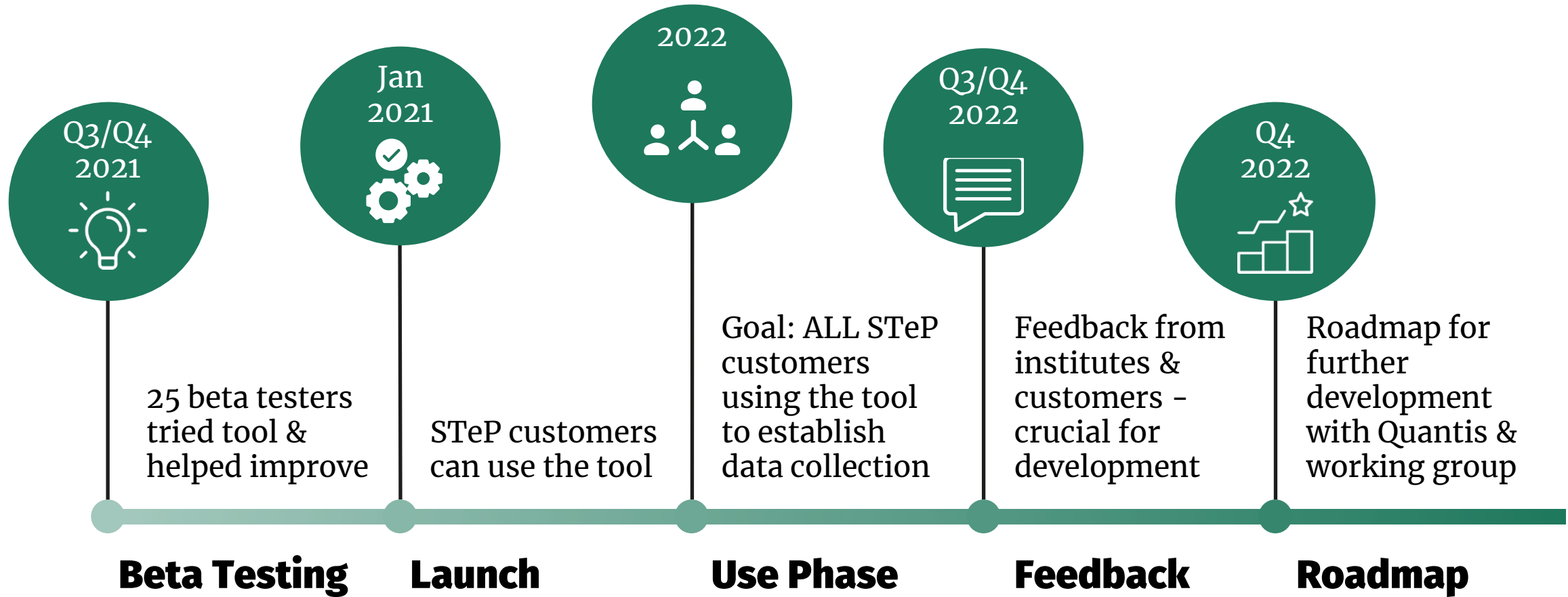


Impact Calculator

Implementation Status

- January 10:
STeP customers can use the tool by logging into myOEKO-TEX® - STeP assessment
- April 1:
STeP customers can access the tool through the customer-specific STeP assessment
- Future:
OEKO-TEX® may evaluate access for customers who are NOT STeP certified





Carbon & Water Footprint Tool → STeP

Wastewater Testing

STeP

Parameter		Minimum	Advanced / Fortschrittlich	Excellent / Hervorragend	
pH-value / pH-Wert		6.0 - 9.0	6.5 - 8.5	7.0 - 8.0	
Max. effluent temperature / Maximale Abwassertemperatur ¹	°C	Δ15 / max. 35	Δ10 or 30	Δ5 or 25	
Colour / spectral absorption coefficient at Farbe/Spektralabsorptionskoeffizient bei ...	436 nm	m-1	7	5	2
	525 nm	m-1	5	3	1
	620 nm	m-1	3	2	1
Chemical oxygen demand COD (as O ₂) / Chemischer Sauerstoffbedarf CSB (als O ₂)	mg/l	150	80	40	
Biochemical oxygen demand BOD ₅ (as O ₂) / Biochemischer Sauerstoffbedarf BSB ₅ (als O ₂)	mg/l	30	15	5	
Adsorbable organic halogens AOX (as Cl) / Adsorbierbare organisch gebundene Halogene AOX (als Cl)	mg/l	1.00	0.50	0.1	
Ammonia as NH ₄ -N / Ammoniak als NH ₄ -N	mg/l	10	1	0.5	
Total-N / Stickstoff gesamt	mg/l	20	10	5	
Phosphor total as P / Phosphor gesamt als P	mg/l	3	0.5	0.1	
Total suspended solids / Gesamt suspendierte Feststoffe	mg/l	50	25	10	
Oil and Grease / Öle und Fette	mg/l	10	2	0.5	
Phenol-Index ²	mg/l	0.5	0.01	0.001	
Coliform / Coliforme Bakterien	[bacteria/100ml]	400	100	25	
Persistent foam / Persistenter Schaum	mg/l	not visible	not visible	not visible	
Cyanide / Zyanid	mg/l	0.2	0.1	0.05	
Sulphides (as S ₂) / Sulfide (als S ₂)	mg/l	0.5	0.25	0.1	
Sulfite / Sulfit	mg/l	2	1	0.2	

Substance	CAS No.	MRSLS	Wastewater		Sludge	
			Limit Values [µg/l]	Reporting Limit [µg/l]	Limit Values [mg/kg]	Reporting Limit [mg/kg]
Antimony (Sb)	7440-36-0 et al.	X	100	1	testing required	2
Silver (Ag)	7440-22-4 et al.	X	100	1	testing required	2

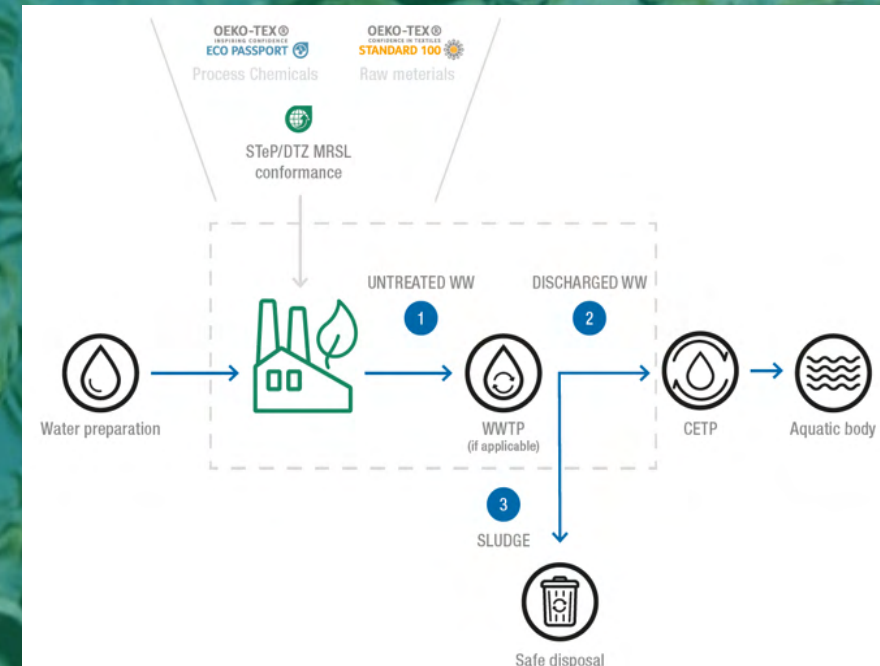
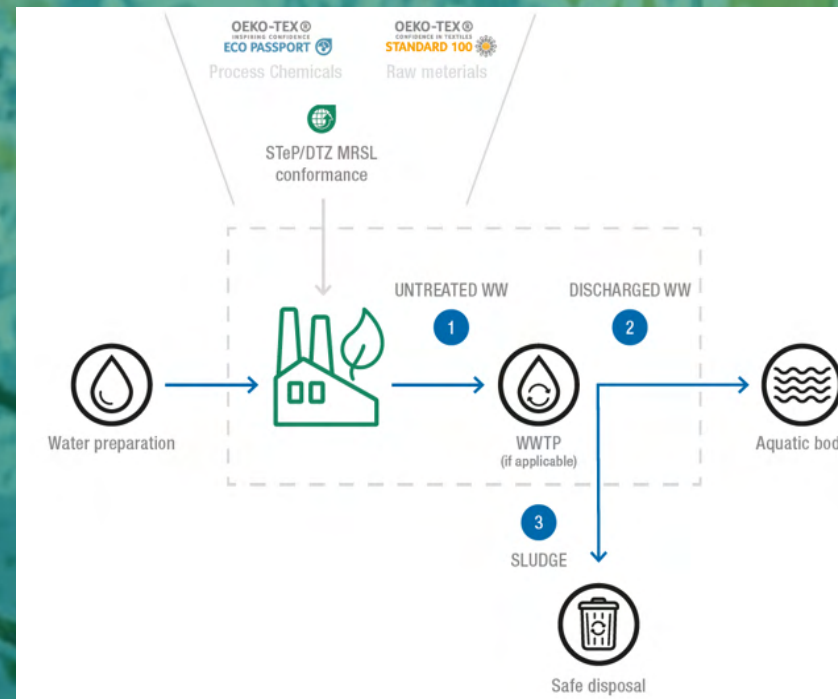
ZDHC Alignment

- To ease customer process & work toward industry alignment
- New Limit Values by 2023
More stringent limit values for facilities with direct discharge
- ZDHC Supplier to Zero Programme
Foundational Level acknowledgement & token from ZDHC to enter the Gateway

Wastewater Sampling Points STeP

ZDHC Alignment

- To ease customer process & work toward industry alignment
- Sampling points defined in standard section 5.1.1/5.2.1.
- Sampling points changed for facilities with direct & indirect discharge
- Testing parameters remain the same



New MRSL Compounds

STeP

MRSL Group: 4. Hazardous Colorants

If Michlers Ketone/Base is present more than $\geq 0.1\%$:

- C.I. Solvent Blue 4 (CAS 6786-83-0) - no testing required for wastewater
- C.I. Solvent Violet 8 (CAS 561-41-1) - no testing required for wastewater
- C.I. Basic Violet 3 (CAS 548-62-90) - testing required for wastewater

Reason: Substances on SVHC list & might be found in textile & leather chemicals

New MRSL Compounds

STeP

MRSL Group: 13. Surfactants, Wetting Agents (other than APEO's)

- EDTA (CAS 60-00-4) changed to “various”

Reason: More CAS numbers can be represented

MRSL Group: 14. Other Substances

- Bisphenol B (P) (CAS 77-40-7)

Reason: Substances on SVHC list & might be found in textile & leather chemicals

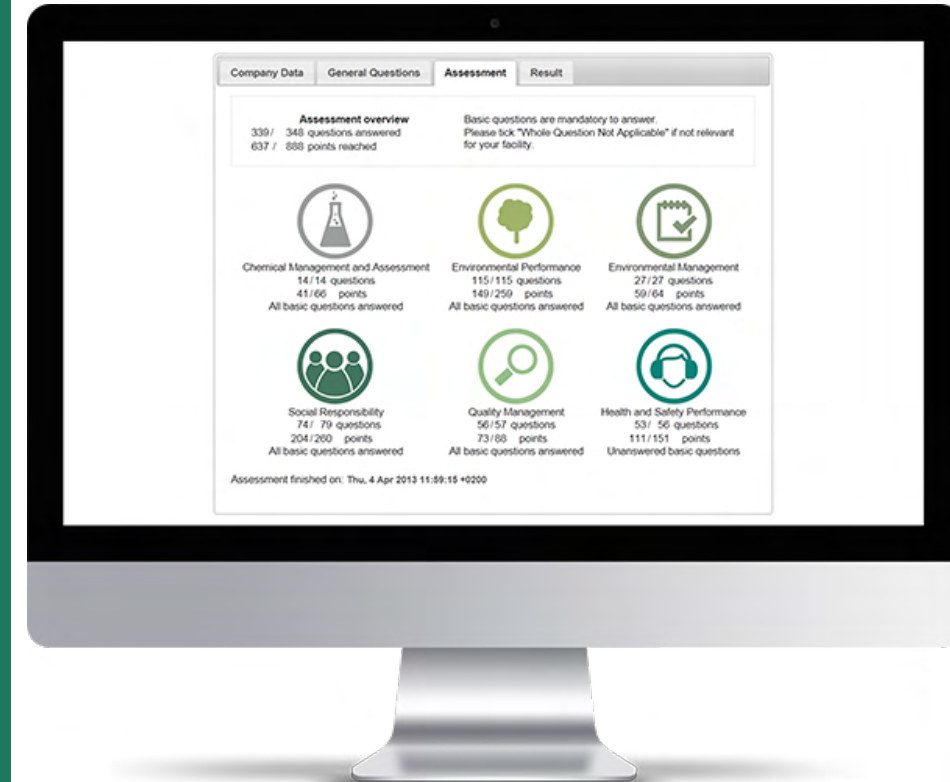
MRSL Group: 14. Other Substances

- Footnote added to titanium dioxide (TiO₂) for particles of respirable size (CAS 1317-70-0; 1317-80-2)
Particles of respirable size are prevalent if $\geq 1\%$ w/w of particles within the powder have a size of $< 10 \mu\text{m}$

Assessment Updated

STeP

- To ease the process & enable smaller companies to achieve certification in a targeted manner
- Remove redundant questions with special focus on the STeP Modules
- Focus on questions/topics relevant to specific processes
- Reductions up to 25 % for specific process categories
- 6 new questions added:
 - Carbon disulfide (C2S) & its emissions (viscose producers)
 - Buying Guide and OAR (Open Apparel Registry)
 - Equivalent of environmental impact analysis introduced for energy



New Substances

ECO PASSPORT Annex 4 & 6

Bisphenol B

CAS: 77-40-7

- Threshold value: 1,000 mg/kg

Colorants with > 0.1% Michlers Ketone/Base

4.4'-bis(dimethylamino)-4''-(methylamino)trityl alcohol

CAS: 561-41-1

- Threshold value: 1,000 mg/kg

Reason: Substances on SVHC list & might be found in textile & leather chemicals

New Substances

ECO PASSPORT Annex 6

TNPP (Tris(4-nonylphenyl, branched and linear) phosphite with 0.1% w/w of 4-nonylphenol, branched & linear)

- Chemical residues section

Reason: substance had already been added to STANDARD 100 and LEATHER STANDARD

Under Observation

ECO PASSPORT Annex 6

Bisphenols

- Bisphenol F CAS: 620-92-8
- Bisphenol S CAS: 80-09-1
- Bisphenol AF CAS: 1478-61-1

Process Preservative Agents

- Methylisothiazolinone (MIT) CAS: 1478-61-1

Under Observation

ECO PASSPORT Annex 6

Colorants

- Disperse Red 60 / Disperse Blue 60 CAS: 12223-37-9 /
~~17418-58-5; 12217-80-0~~

Other Chemical Residues

- 2-Mercaptobenzothiazol (2-MBT) CAS: 149-30-4

New Threshold

ECO PASSPORT Annex 4

DecaBDE (Decabromodiphenylether)

CAS: 1163-19-5

- Threshold value: 50 mg/ kg → 10 mg/kg

***RESPONSIBLE
BUSINESS
by OEKO-TEX®***

New standard coming mid-2022

Upcoming Legislation



Legislation

New EU Due Diligence Law
+ German Supply Chain Act
(starting Jan. 2023)

Requires businesses to take
legal responsibility for:



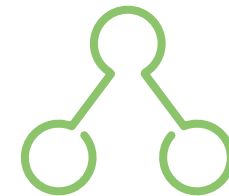
Human Rights

&



Environment

in their global



Supply Chains

RESPONSIBLE BUSINESS

by OEKO-TEX®



Certification
for brands,
retailers,
traders



3rd-party proof
of human rights &
environmental
due diligence legal
compliance



throughout **global**
textile & leather
supply chains



Enables public
communication
& reporting

Responsible Business Requirements

Embed Responsible Business **practices** into company policy & management systems

Map supply chains
- key for all due diligence activities (myOEKO-TEX® mapping tool)

Integrate actions & measures to **avoid risks** & **remedy impacts**

Identify & prioritize risks in the supply chain

Continuously monitor measures & adjust where necessary

Implement company or 3rd party **grievance mechanism**

Publicly communicate to all stakeholders on due diligence process, including risk analysis, complaints & actions to address potential & actual adverse impacts

RESPONSIBLE BUSINESS ***by OEKO-TEX®***

Certification Process



Standard






**Self-Assessment
Tool**



**Implementation
Manual**



Certificate

	Product Labeling	Management Certification	Communication of RESPONSIBLE BUSINESS by OEKO-TEX®
Option A	MADE IN GREEN by OEKO-TEX®	+ RESPONSIBLE BUSINESS by OEKO-TEX®	 Through business communication  Through product with MADE IN GREEN by OEKO-TEX® label
Option B		RESPONSIBLE BUSINESS by OEKO-TEX®	 Through business communication

Certification – Labeling – Communication

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Learn More: [Hohenstein.US/OEKO-TEX](https://www.hohenstein.us/OEKO-TEX)